iQPUMP DRIVE PRODUCTS

INTELLIGENT PUMP CONTROL





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INTELLIGENT PUMP DESIGN

Yaskawa's family of iQpump® drives offers a wide variety of package options and the most advanced comprehensive pump and motor protection in the industry, while still maintaining ease of setup and diagnostics designed for pump operators and service technicians. Our integrated pump specific software allows for a wide range of pumping applications from constant pressure, flow, geothermal, multiple pump booster systems to wet well lift stations and many others. Designed with the user in mind, iQpump drives use intuitive pump related terminology, with simple process control selection of engineering units suchas PSI, GPM, feet, meters, degrees, inches of mercury, and many other units.



iQpump1000 is your total pumping solution for whatever your system demands, while maintaining the simple pump terminology programming customers have come to expect.

Yaskawa understands that many light commercial, industrial, agricultural and groundwater wellsystemsarelookingforamorecosteffectivesimplex and multiplex constant pressure pump control solution without sacrificing what they have come to enjoy from Yaskawa.

iQpump Micro offers many of the same comprehensive software features and control along with the same programming interface as iQpump1000, but in a package that saves cost. iQpump drives are designed with the user in mind.

Our goal is to ensure that the pump is operating at the best efficiency point (BEP), saving energy and decreasing life-cycle costs.



IQPUMP1000

3/4-175 HP 200-240V 3-Phase Input 1-1000 HP 380-480V 3-Phase Input 2-250 HP 500-600V 3-Phase Input

IQPUMP MICRO

1-5HP 200-230V 1-Phase Input 1-25HP 200-240V 3-Phase Input 1-25HP 380-480V 3-Phase Input

IMPROVED PROCESS CONTROL AND SYSTEM RELIABILITY

By matching pump output flow or pressure directly to the process requirements, applications can be fine tuned more rapidly by iQpump drives than by other control forms. Any reduction in speed achieved by using iQpump drives has major benefits in reducing pump wear, particularly in bearings and seals.

REDUCE TOTAL SYSTEM COST

iQpump drives lower system cost by eliminating sensors, jockey pumps, and restriction valves, as well as reducing pressure tank sizing.

ENERGY SAVINGS

Depending on the application, iQpump drives reduce the demand for energy 20% to 50% by adjusting pump speed to match a lower flow/pressure.

EASE OF INSTALLATION AND SET UP

iQpump drives use pump terminology on all setup parameters and monitors. Application presets apply most of the parameters for you. Also included is a "Pump Quick Setup" and "Modified Constants" menu.

ELIMINATE COMPLEX CONTROL PANELS

iQpump drive installation eliminates many electro-mechanical controls. This reduces maintenance requirements.

COOLER RUNNING PUMP MOTOR

Soft starts eliminate high inrush current, dramatically increasing winding insulation life.

PC Support Tools:

DRIVE WIZARD IQPUMP

Provides users a startup wizard, parameter management tools, drive status monitoring and trending.

UTILITY HARMONICS ESTIMATOR

Estimation of harmonics contribution back to main power source.

ENERGY SAVINGS PREDICTOR

Analysis of energy savings with carbon footprint calculation.

APPLICATION SIMULATOR SOFTWARE

Allows for the user to program multiple pump applications and then simulate operation without the need for a drive.





YASKAWA ADVANTAGE

The difference that matters

Yaskawa continually trains its people, partners and end-users. It designs products to specifically prevent defects. It qualifies product through arduous and varied testing processes. This is all part of the way we differentiate ourselves from the competition.



TECHNICAL TRAINING

Both standard and customized courses are available with hands-on activities and demonstrations. Instruction is offered at Yaskawa locations, as well as during traveling road shows. This is supplemented by live web classes and e-Learning modules / videos to provide the right level of training to fit your needs. Trainers are degreed engineers with extensive industry experience.



DEFECT PREVENTION

Yaskawa manufacturing processes are designed to prevent defects. Production associates have paperless on-line resources at their workstations, providing highly detailed and up-to-date work instructions for every process step. Practice mechanisms are available in the Kaizen center for them to improve their assembly skills. Complex assemblies are made simple with the use of animations and video. These processes enable us to approach our ultimate goal of zero-defect manufacturing.



PRODUCT QUALIFICATION/TESTING

No other manufacturer puts its products through as many tests, or as arduous a testing process, as Yaskawa. All printed circuit boards are functionally tested while under power. All Yaskawa products are 100% tested under full current. Yaskawa conducts its own product qualification testing in its ISO certified test lab. Products are tested not only under normal spec conditions, but also for the following:

- Extreme Temperature/Humidity
- Vibration
- Package Drop
- Input Voltage Tolerance
- Noise Immunity
- Electrical Insulation Stress
- Under/Over Voltage Protection

- Momentary Power Loss
- Output Short Circuit Protection
- Overload Protection
- Ground Fault Protection
- Washdown Test
- Input/Output Phase Loss Test
- Power ON/OFF and Start-Up Iterations

Environmental Considerations:

Yaskawa maintains a corporate commitment to sustainability goals with an emphasis on the following environmental guidelines:

RoHS

Restriction of Hazardous Substances



Leadership in Energy and Environmental Design



EPA Program to Promote Superior Energy Efficiency



Energy Efficiency with Reduction of Carbon Footprint



PACKAGES FOR ANY ENVIRONMENT



Yaskawa offers quick lead time on cost-effective iQpump drive standard packages. You can also get standard packages configured to meet your custom requirements.



NEMA 1 PACKAGES FOR IQPUMP1000

Yaskawa offers a standard NEMA 1 (UL Type 1) package for iQpump1000 drives and configured units. All units are UL rated, with the configured packages built to UL 508A (Industrial Control Panel) standards. Installation, setup, service and quick delivery have all been considered in these package designs.



NEMA 3R PACKAGES FOR IQPUMP1000 AND IQPUMP MICRO

iQpump1000 and iQpump Micro configured packages are also offered with a NEMA 3R (UL Type 3R) enclosure option. This enclosure can be installed in direct sunlight without the need for additional cooling or sunshade protection.

Standard construction features include:

- 12-Gauge Steel
- Padlock Hasp
- Whole Door Gasket
- Integral 1/4 Turn Door Latches
- Brass Hinges
- UV/Type 3R Keypad Membrane
- Lifting Eyes
- Sun Reflective White Powder Coat Paint
- Stainless Steel Hardware



NEMA 12 PACKAGES FOR IQPUMP1000

iQpump1000 configured packages are available with a NEMA 12 (UL Type 12) enclosure option. Fans, when required, are provided with Type 12 rated filters to maintain a Type 12 rating on the enclosure.

Standard construction features include:

- 12-Gauge Steel
- Padlock Hasp
- Whole Door Gasket
- Integral ¼ Turn Door Latches
- Lifting Eyes
- Removable Air Filter from Outside of Cabinet



FULLY-ENGINEERED PACKAGES FOR IQPUMP1000

Both end users and OEM customers have come to rely on our custom product engineering capabilities. These products are based off of our standard configurations, but can evolve into a totally customized package.

Engineered packages include:

- Redundant Drive Packages
- 12- or 18-Pulse Configurations
- Soft Start Bypass Packages
- Integrated Trap Filter Packages
- Multiple Motor Configurations

Engineered packages can be provided as NEMA 1, 12 or 3R. They are supported with custom engineered drawings and documentation.







DESIGN CONTROLS

Designed with the user in mind

iQpump drives use intuitive pump-related terminology with simple process control selection of engineering units such as PSI, GPM, feet, meters, degrees, inches of mercury and many other units.



REAL-TIME CLOCK

iQpump drives are supported with a real-time clock that will log the last 10 fault events with a date and time stamp to provide the pump service technicians with real data for troubleshooting. This feature also enables the user to set calendar run and stop configurations, allowing the system to avoid high utility kW rates during peak operation hours.



PUMP SPECIFIC HAND-OFF-AUTO (H-O-A) OPERATOR

What makes iQpump drives the industry standard is the simplicity of the operator keypad messages that are formatted in pump terminology. This informs the user about the status of the system operation along with alarms or specific pump algorithm functions that are being initiated.

Keypad Screen



PRE-PROGRAMMED APPLICATION MACROS

Pre-programmed application presets reduce start-up time significantly. Users enter simple motor and application information within the pump quick setup menu for each of the application macros.



PIVOT PANEL VERTICAL TURBINEPRESSURECONTROL

Application macros:

- Constant Pressure
- Pump Down Level Control
- General Purpose Mode
- Submersible Motor, General Purpose, Operator Control
- Geothermal Control*
- Vertical Turbine Pump Pressure Control (VTC)*
- Pivot Panel VTC*
- Advanced Constant Pressure*

*Not Supported with iQpump Micro





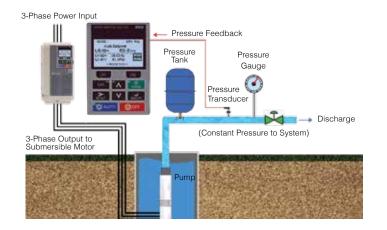
SIMPLEX PUMP FEATURES

Investing made easy

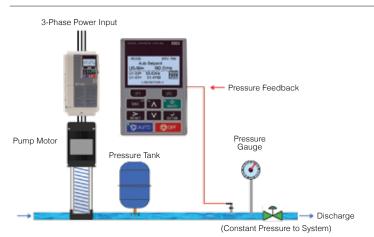
Themostcommonapplications are simplex (single pump) constant pressure and pump down level control. iQpump drives are an easy investment choice with preset application macros, dedicated pump control features and pump system protection.

iQPUMP[®]Micro

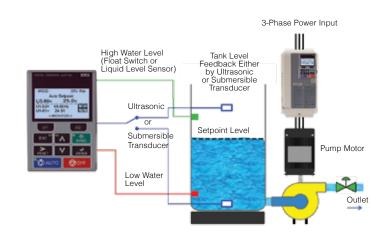
WELL PUMP



BOOSTER PUMP



TANK LEVEL



SLEEP MODE MINIMUM FLOW PROTECTION

Protects and shuts down the pump at low speeds or in low flow conditions.

NO FLOW / DEADHEAD PROTECTION

Detects changes in pressure and flow when the system has been closed off via mechanical valves or restrictions. If a system is not protected from this condition, the water within the pump can vaporize, building up excessive heat that can damage the pump and the discharge piping.

SUBMERSIBLE MOTOR THRUST BEARING CONTROL

Protects the bearings of submersible pump motors by ensuring proper start-up speeds and times.

AUTOMATIC SYSTEM RESTART

Programmable timers allow iQpump drives to automatically restart the system in Auto Mode for faults relating to brown outs, loss of power and pump specific faults.

LOSS OF PRIME (LOP) / PUMP DRY-RUN PROTECTION

Loss of prime protection is a feature protecting the pump and motor from damage caused by running the pump without water. If a pump were to lose prime and continue to operate without water moving through the pump, the pump would develop heat which would eventually damage the pump seal, motor, pipe manifold and related components.

LOW- AND HIGH-PRESSURE FEEDBACK DETECTION

iQpump drives continuously monitor the system feedback device to provide a warning alarm or fault based on the programmed level.

IMPELLER ANTI-JAM AUTOMATIC CONTROL

Provides a method for the iQpump drive to detect high current and attempt to expel corrosion or solids which are impeding the pump impeller.

The system will perform a quick reversal attempt to dislodge a jam.

POWER LOSS UTILITY START DELAY TIMER

Used in conjunction with "Automatic Restart", a programmable timer will delay starting to allow for multiple pumps to sequence start on loss of power. This function ensures that the power system is not stressed when utility power has returned and the pump system is automatically restarted.

SLEEP BOOST

Intended for use with a pressure tank, the iQpump drive boosts the set pressure prior to shutdown, extending the pump's sleep time, reducing cycling and saving energy.

PRE-CHARGE CONTROL (CONTROLLED PIPE FILL)

This programmable feature eliminates water hammer and extends system life by gradually filling a pipeline before normal full pressure and flow operation. Pump motor speed can be controlled with a system timer, level or pressure control device to indicate when normal operation may begin.

CONSTANT PRESSURE WITH WELL DRAW DOWN CONTROL*

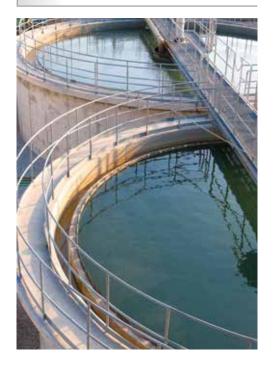
This function allows the iQpump drive to control constant pressure when there is adequate water in the well, while monitoring a second down hole transducer for water level. If the water level drops below user settings, the iQpump drive reduces pump speed to maximize well output. The system will return automatically to normal operation when well water is recharged to an adequate level.

SECONDARY TRANSDUCER BACKUP*

This option used for Simplex control allows for a secondary backup transducer to be automatically used if the main transducer has failed. The keypad text message will alert what feedback transducer is being used.

Product Features:

- Sleep Mode Minimum
 Flow Protection
- No Flow / Deadhead Protection
- Submersible Motor Thrust Bearing Control
- Automatic System Restart
- Sleep Boost
- Low and High Pressure Feedback Detection
- Impeller Anti-jam Protection
- Power Loss Utility Start Delay Timer
- Loss of Prime (LOP) / Pump Dry-Run Protection
- Pre-Charge Control (Controlled Pipe Fill)
- Constant Pressure with Well Drawn Down Control
- Optional Dual Transducer Feedback for Redundancy
- Impeller De-scaling / De-ragging Control





iQPUMP'1000

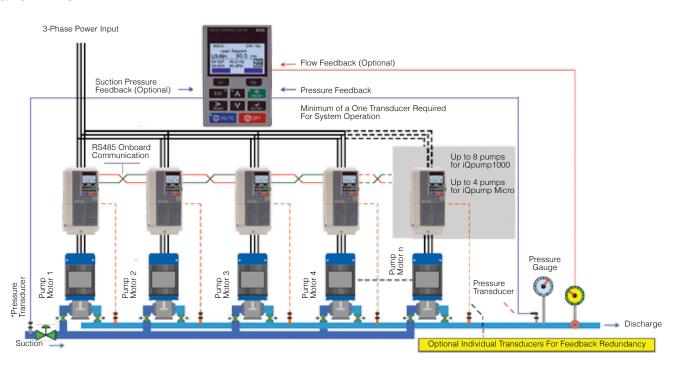
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^{*} Not Supported with iQpump Micro

DRIVE-TO-DRIVE MULTIPLEXING FEATURES

When ultimate pump control flexibility matters

iQpump drives have enhanced software not available in standard variable frequency drives, allowing for multiple drives to operate as a coordinated system. This allows pump system engineers the ability to add more modular pump systems together (Duplex, Triplex, etc.) to meet customer specifications and minimize cost by eliminating external control via PLCs and HMIs.



APPLICATION NOTES:

- Automatically alternates all pumps with a system programmable timer to provide even mechanical pump wear.
- Configurable transducer feedback settings to provide redundant backup, if failure occurs.
- With the use of an optional suction transducer, all iQpump drives will monitor inlet pressure with programmable PSI settings for faults, alarms and station controlled shutdown.
- Digital switch inputs for Low Suction/Low City Pressure/Low Water in Break Tank can be configured with a selectable keypad message to match application. With the use of an optional flow input, all iQpump drives can be configured to control staging and de-staging of lag pumps on GPM.





PUMP ALTERNATION

From duplex to quadplex systems, the pumps will be exercised evenly to ensure that they receive equal run times, thereby increasing the life cycle of the pumps and motors.

PUMP AND DRIVE REDUNDANCY

If a drive or pump fails during operation, or is taken out of service for maintenance, the remaining pumps continue to operate. The other drives on the network will automatically recognize when the drive and pump are restored to active healthy status and put them back into the pump rotation.

TRANSDUCER FEEDBACK REDUNDANCY

Systems can be configured using multiple transducers on the discharge allowing for redundancy. A minimum of one transducer is required for system operation.

JOCKEY PUMP CONTROL

Pressure booster systems that use a jockey pump to maintain minimum water flow with larger secondary booster pumps for peak demand require the jockey pump to always be defined as the lead pump. The larger booster pumps will alternate based on time or run cycle for even pump wear.

LAG PUMP LEAD SPEED FOLLOWER MODE

When enabled, all lag iQpump drives will follow the main output speed (Hz or RPM) of the lead iQpump drives, thereby allowing all lead and lag pumps to run at the same speed for better system efficiency.

PUMP STAGE AND DE-STAGE

System dynamics and pump curves will determine the best method of pump staging and de-staging. The user can select a variety of methods such as: pump output speed, pressure differential to setpoint, combination of output speed and differential pressure and flow rate using an in-line flow meter.





Typical Multiplex Keypad Messages

The iQpump LCD keypad (recommended option on iQpump Micro) will provide the user with all the necessary system status operation and pump fault messages to ensure that service operators can efficiently monitor and diagnose any condition.



IQPUMPDRIVEISINOFFMODE (STOPPED)ANDHASNOTBEEN **GIVEN AN AUTO** RUN COMMAND. DRIVE IS TAKEN OUT OF THE RUNNING QUEUE.



IQPUMP DRIVE IS IN AUTO MODE AND WAITING FOR A RUN COMMAND FROM THE NETWORK



IQPUMP DRIVE IS IN AUTO MODE AND IS THE LEAD PUMP.



Product

Features:

• Pump Alternation by means of run time hours or actual date and time

Ability to change parameters system

Transducer Feedback Redundancy

Pump and Drive Redundancy

• Pump Run Priority Selection

Pump Stage and De-Stage

Lag Pump Lead Speed

Follower Mode

Jockey Pump Control

wide by means of programming one

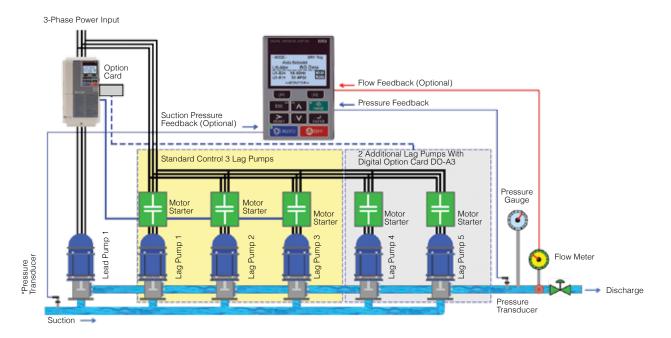
IQPUMP DRIVE IS IN AUTO **MODEANDWHENANEWLEAD** PUMP IS STAGED, THE LAG PUMP WILL BE LOCKED AT A FIXED SPEED



CONSTANT SPEED LAG PUMP MULTIPLEXING

Enabling multiple large vertical turbine pumps

Many agricultural farms use multiple large vertical turbine pumps to provide pressurized water to large pivot irrigation systems. Applying a VFD to each of the booster pumps on these systems may not be practical. However, an iQpump drive, using its on-board digital outputs, can control up to 5 lag pump starters from a single VFD to maintain pressure by staging and de-staging the lag pumps.



APPLICATION NOTES:

- Automaticallystartsandstopsupto5Lagpumpsbasedonthesystemdemand, and will automatically stage and de-stage the booster pumps.
- Alternation of lag pumps to provide even wear.
- Allows a single lag pump to be selected during Pre-Charge (Pipe Fill) to reduce fill rate time.
- For large water consumers, acre-feet can be selected for water accumulation units.
- When the discharge pressure exceeds a high level setting, all running lag pumps will be quickly de-staged to prevent unsafe high pressure conditions.
- Whenusing Pre-Charge, Lag Pump Staging and De-Staging functions, the drive's keypad will provide a message of time remaining before pre-charge is finished and/or time remaining before lag pumps are to stage and de-stage.

INLET SUCTION CONTROL

When installed with an inlet suction transducer, the iQpump drive monitors suction pressure drop to a programmed pressure setpoint. It seamlessly switches over to control suction pressure, so the system runs efficiently. If the inlet pressure returns to the suction pressure setpoint, the iQpump drive will switch back to controlling outlet pressure. A suction pressure alarm/fault detection is available, if the suction pressure drops below the Low Suction Pressure Detection Level for more than the Low Suction Pressure Detection Time.

SPEED REDUCTION "GO TO SPEED" AFTER LAG PUMP STAGING

Forces the lead iQpump drive, when in VTC mode, to operate at a lower fixed speed for a specified amount of time whenever a lag pump is staged on. This dampens the shock loading of a lag pump starting across the line to the system.

SETPOINT BOOST AFTER DE-STAGING

Automatically boosts the auto setpoint pressure to a new specified incremental amount for a programmable time whenever a pump is de-staged. This allows the lead iQpump drive, when in VTC mode, to accelerate more quickly to lessen the pressure drop on the system of a lag pump that is being de-staged.

LOW FLOW AND HIGH FLOW (GPM) PROTECTION

iQpump drives continuously monitor the system flow signal feedback to provide a warning alarm or fault based on the programmed level.

Product Features:

- Inlet Suction Control
- Speed Reduction "Go To Speed" After Lag Pump Staging
- Setpoint Boost After De-staging
- Low Flow and High Flow (GPM) Protection
- Flow Meter Data Logging
- Lube Pump Control
- Hard Current Limit
- Back Spin Timer
- High Discharge Pressure Lag Pump Quick de-Staging

FLOW METER DATA LOGGING

Through a secondary analog or pulse train input, a flow sensor can be connected inline with the pump system back to the iQpump drive to read and accumulate total system flow to report to authorities. The system can be configured to detect "No Flow" and switch to "Sleep" on low demand.

HARD CURRENT LIMIT

As the pump impeller wears over time, it changes the efficiency of the pump. In order to maintain a constant pressure or flow the pump speed will increase, resulting in greater motor current. This can cause the drive to trip on nuisance motor overload (OL).

BACK SPINTIMER

After "Stop" or "Hand" command, the iQpump drive will not restart until the timer expires, allowing the water column to flow back down the well.







SINGLE-PHASE

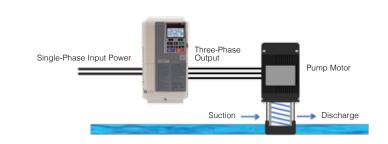
Why use single-phase?

As initial investment costs of variable frequency drives have dropped, more users are turning to iQpump drives as the best solution to convert single-phase pump motor applications to three-phase.

UL TESTED AND APPROVED FOR USE ON SINGLE-PHASE POWER

In rural areas or commercial office buildings that were not originally designed to support heavy manufacturing, utilities do not install three-phase power because the cost is significantly more than single-phase power. For many years, people have been using different technology to generate three-phase power from single-phase power sources. Common technologies include rotary-phase converters, static-phase converters, and variable frequency drives.

Converting Single-Phase to Three-Phase Power





FIVE BENEFITS OF THREE-PHASE OVER SINGLE-PHASE MOTORS

- Three-phase motors are more compact and less costly than a single-phase motor of the same voltage class and HP (kW) rating.
- Single-phase AC motors above 10 HP (7.5 kW) are not as efficient and are not usually manufactured in large quantities.
- 3. Three-phase motors have better starting torque, run more efficiently (i.e. 90% compared to 70%), and last much longer than their single-phase counterparts.
- iQpump drives provide motor protection, while increasing efficiency and reducing system cost.
- Reducedmotorcablesizesequallower cost for long motor runs.





PUMP FAULT AND ALARMS

iQpump drives provide a comprehensive set of pump related alarms and faults. Faults are displayed on the keypad in clear text to eliminate confusion (the following is just a sample):

- Over Cycling
- Set Point Not Met
- Transducer Feedback Lost (Broken Pipe Detection)
- No Flow
- Over Torque
- Low and High Feedback Detection
- Pumping Over Cycle Protection
- Loss of Prime/Dry Run
- Pump Cavitation Protection



MOTOR PROTECTION

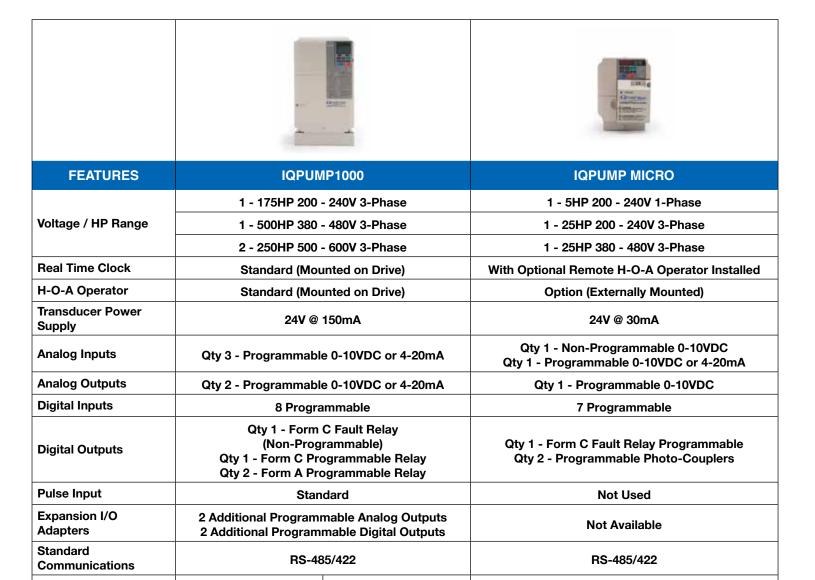
- Output Phase Loss
- Motor Over Temperature
- Hard Current Limit
- Ground Fault
- Broken Shaft
- Motor Overload
- Minimum Speed



- Short Circuit
- Input Phase Loss
- Over Temperature
- Phase Imbalance
- Heatsink Fan Failure



HARDWARE COMPARISON



DeviceNet

MetaSys

Apogee

BACnet

LonWorks

Not Available

EtherNet/IP

Modbus TCP/IP

PROFIBUS-DP

PROFINET

SOFTWARE COMPARISON





FEATURES	IQPUMP1000	IQPUMP MICRO
Pump Control Configurations (P1-01 Group):		
Simplex		→
Drive to Drive Multiplexing	Up to 8 Pumps	Up to 4 Pumps
Simplex with Constant Speed Lag Multiplexing (VTC Mode)	✓	X
Pre-Programmed Application Macros (A1-03 Group):		
Constant Pressure	→	·
Pump Down Constant Level	→	·
General Purpose Mode - External Run and Speed Reference	→	·
Submersible Motor General Purpose Mode Using Digital Operator	→	X
Geothermal Mode	→	X
VTC (Vertical Turbine) Pressure Control with Lag Pump Multiplexing	→	X
Advanced Pressure Control	→	X
Pivot Panel Run VTC (Vertical Turbine) Pressure Control	→	X
Pump Specific Software Features:		
Selectable Engineering System Units	→	✓
Sleep Mode / Minimum Flow		
Start Level / Drawdown		
Hand Mode Control Operations		
Minimum Pump Speed		
Transducer feedback Scaling		<u> </u>
No Flow / Deadhead Protection		
Submersible Thrust Bearing Control		<u> </u>
Automatic Fault Restarts for Drive and Pump Protection		
Sleep Boost		
Low and High Feedback Detection		
Low and High Water Float Inputs		
Pump Over Cycle Protection		
Impeller Anti-jam Protection		<u> </u>
Loss of Prime (LOP) / Well Dry Run		
Automatic Power Loss Utility Start Delay		<u> </u>
Broken Pipe Protection		
Transducer Feedback Loss		<u> </u>
Transducer Feedback Loss with Programmable GOTO speeds		
Pre-Charge / Controlled Pipe Fill	_	
Hard Current Limit		
Over Torque Detection		
Pump Back Spin Timer		<u> </u>
Single Phase Loss Speed Foldback Protection	_	·
Multiplex Drive to Drive Pump Setup and Adjustments	•	· ·
Pulse Input for Flow Meter Control and Water Usage Data Logging	· ·	×
Pump De-Scale / De-Ragging		×
Measuring Water Well Drawdown via transducer with Constant Discharge Pressure	•	×
Inlet Suction Pressure Control via Transducer Feedback		×
Real Time Clock Sequence Drive On/Off Run Timers		×
Secondary Transducer Input for Redundancy in Simplex and Multiplex Mode		×

x = Not Supported

✓ = Supported



Communications

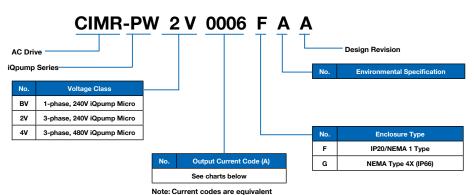
Network Options

IQPUMP MICRO IQPUMP 1000

QPUMPMicro MODELS & SPECIFICATIONS

QPUMP'1000 MODELS & SPECIFICATIONS

Model Number



240V - Dedicated Single-Phase Models

Model Number	Dedicated Si	ngle-Phase, 240V	Dimensions (in.)							
	Dedicated Sil	NEMA 1 (CIMR-PWBV-	XXXX-FAA)	NEMA-4X (CIMR-PWBV-XXXX-GAA)					
	Max Capacity (HP)	Rated Current (A)	Height	Width	Depth	Height	Width	Depth		
CIMR-PWBV0006	1	6.0	5.89	4.25	6.47	10.04	7.36	9.25		
CIMR-PWBV0010	3	9.6	5.89	4.25	7.12	10.04	7.36	9.25		
CIMR-PWBV0012	3	12.0	6.02	5.51	7.48	10.04	7.36	9.25		
CIMR-PWBV0018	5	17.5	6.02	6.69	8.15	Not Available				

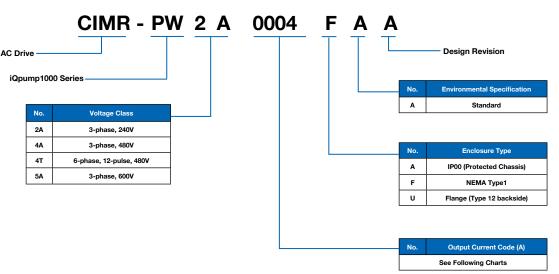
240V - Three-Phase Models

Model Number	3-Phase, 240V Ratings		Single-Phase, 240V De-Rate (NEMA 1, 4X) - (Continuous Full Power)				Dimensions (in.)					
			Without Additional Input Reactor		With Additional Input Reactor		NEMA 1 (CIMR-PWBV-XXXX-FAA)			NEMA-4X (CIMR-PWBV-XXXX-GAA)		
	Max Capacity (HP)	Rated Current (A)	Max Capacity (HP)	Rated Current (A)	Max Capacity (HP)	Rated Current (A)	Height	Width	Depth	Height	Width	Depth
CIMR-PW2V0006	1.5	6.0	1	4.9	1	4.9	5.89	2.68	6.10	8.74	6.38	7.28
CIMR-PW2V0010	2/3	9.6	1.5	6.8	1.5	6.8	5.89	4.25	6.14	10.04	7.36	9.25
CIMR-PW2V0012	3	12.0	2	7.5	2	7.5	5.89	4.25	6.47	10.04	7.36	9.25
CIMR-PW2V0020	5	19.6	2	9.7	3	12.3	6.02	5.51	6.69	10.04	7.36	9.25
CIMR-PW2V0030	7.5 / 10	30	2	7.5	3	15.2	10.0	5.51	6.57	16.54	11.42	12.01
CIMR-PW2V0040	10	40	5	16.7	5	21.0	10.0	5.51	6.57	16.54	11.42	12.01
CIMR-PW2V0056	15 / 20	56	5	23.4	7.5	27.7	11.42	7.09	7.48	16.54	11.42	12.01
CIMR-PW2V0069	25	69	7.5	25.8	10	30.8	14.09	8.66	8.42	18.31	11.42	12.01

480V- Three-Phase Models

Model Number	3-Phase 48	30V Ratings	Single-Phase, 480V De-Rate (NEMA 1, 4X) - (Continuous Full Power)				Dimensions (in.)					
	3-Phase, 480V Ratings		Without Additional Input Reactor		With Additional Input Reactor		NEMA 1			NEMA-4X		
	Max Capacity (HP)	Rated Current (A)	Max Capacity (HP)	Rated Current (A)	Max Capacity (HP)	Rated Current (A)	Height	Width	Depth	Height	Width	Depth
CIMR-PW4V0002	1	2.1	0.5	1.3	0.5	1.7	5.89	4.25	4.96	8.74	6.38	7.28
CIMR-PW4V0004	2	4.1	1	2.4	1	2.8	5.89	4.25	6.47	8.74	6.38	7.28
CIMR-PW4V0005	3	5.4	1.5	3.5	2	3.9	5.89	4.25	7.12	10.04	7.36	9.25
CIMR-PW4V0007	3	6.9	1.5	3.5	2	5.4	5.89	4.25	7.12	10.04	7.36	9.25
CIMR-PW4V0009	5	8.8	2	5.1	3	5.5	5.89	4.25	7.12	10.04	7.36	9.25
CIMR-PW4V0011	7.5	11.1	3	5.5	3	7.5	6.02	5.51	6.69	10.04	7.36	9.25
CIMR-PW4V0018	10	17.5	2	4.5	5	8.7	10.0	5.51	6.57	16.54	11.42	12.01
CIMR-PW4V0023	15	23	3	5.5	5	10.5	10.0	5.51	6.57	16.54	11.42	12.01
CIMR-PW4V0031	20	31	3	7.9	7.5	13.5	11.42	7.09	6.69	16.54	11.42	12.01
CIMR-PW4V0038	25	38	5	11.3	10	16.1	11.42	7.09	7.48	16.54	11.42	12.01

Model Number



240V - Three-Phase Models

	3-Phase Input, 240V		Single-Phase 3-Phase Outp Maximum 1.15	iQpump	1000 Dim	Weight (lb)				
Model Number			Input Reactor	With Additional Reactor						
	Rated Current (A)	Max Capacity (HP)	Max Capacity (HP)	Max Capacity (HP)	Height	Width	Depth	NEMA 1	Protected Chassis	
CIMR-PW2A0004	3.5	3/4	1/3	1/2	12.06	5.51	5.79	7.3		
CIMR-PW2A0006	6	1	3/4	3/4	12.06	5.51	5.79	7.3		
CIMR-PW2A0008	8	2	1	1	12.06	5.51	5.79	7.5		
CIMR-PW2A0010	9.6	3	1	1	12.06	5.51	5.79	7.5		
CIMR-PW2A0012	12	3	1.5	2	12.06	5.51	5.79	7.5		
CIMR-PW2A0018	17.5	5	2	3	12.06	5.51	6.46	8.2		
CIMR-PW2A0021	21	7.5	2	3	12.06	5.51	6.46	8.2		
CIMR-PW2A0030	30	10	3	3	12.06	5.51	6.57	9.3		
CIMR-PW2A0040	40	15	3	5	12.06	5.51	6.57	9.3		
CIMR-PW2A0056	56	20	7.5	7.5	13.38	7.09	7.36	13.0		
CIMR-PW2A0069	69	25	7.5	10	15.47	8.66	7.76	20.1		
CIMR-PW2A0081	81	30	10	15	15.47	8.66	7.76	22.0		
CIMR-PW2A0110	110	40	10	10	21.37	10.00	10.16	50.7	46.2	
CIMR-PW2A0138	138	50	15	15	24.52	10.98	10.16	61.7	55.0	
CIMR-PW2A0169	169	60	20	20	30.08	12.95	11.14	90.2	81.4	
CIMR-PW2A0211	211	75	25	25	30.08	12.95	11.14	92.4	83.6	
CIMR-PW2A0250	250	100	30	30	37.80	17.95	12.99	191.8	167.6	
CIMR-PW2A0312	312	125	40	40	37.80	17.95	12.99	191.8	176.4	
CIMR-PW2A0360	360	150	50	50	45.98	19.84	13.78	233.7	216.1	
CIMR-PW2A0415	415	175	60	60	45.98	19.84	13.78	233.7	218.3	

Reference User Manual for proper drive sizing when using service factors larger than 1.15

When two or more drives in the same voltage class have the same power rating any drive with that rating can be selected

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QPUMP1000 MODELS & SPECIFICATIONS

QPUMP'1000 MODELS & SPECIFICATIONS

480V - Three-Phase Models

	3-Phase Input, 480V		Single-Phase 3-Phase Ou Maximum 1.15	iQpump	1000 Dim	ensions	Weight (lb)			
Model Number	Rated	Max	Without Additional Input Reactor Input Reac							
	Current (A)	Capacity (HP)	Max Capacity (HP)	Max Capacity (HP)	Height	Width	Depth	NEMA 1	Protected Chassis	
CIMR-PW4A0002_AA	2.1	1	1/3	1/2	12.06	5.51	5.79	7.3		
CIMR-PW4A0004_AA	4.1	2	3/4	1	12.06	5.51	5.79	7.3		
CIMR-PW4A0005_AA	5.4	3	1	1.5	12.06	5.51	5.79	7.3		
CIMR-PW4A0007_AA	6.9	4	1.5	2	12.06	5.51	6.46	8.2		
CIMR-PW4A0009_AA	8.8	5	2	3	12.06	5.51	6.46	8.2		
CIMR-PW4A0011_AA	11.1	7.5	2	3	12.06	5.51	6.46	8.2		
CIMR-PW4A0018_AA	17.5	10	3	3	12.06	5.51	6.57	9.3		
CIMR-PW4A0023_AA	23	15	3	5	12.06	5.51	6.57	9.3		
CIMR-PW4A0031_AA	31	20	7.5	7.5	13.38	7.09	6.88	12.5	-	
CIMR-PW4A0038_AA	38	25	7.5	10	13.38	7.09	7.36	13.0		
CIMR-PW4A0044_AA	44	30	10	10	15.47	8.66	7.76	20.1		
CIMR-PW4A0058_AA	58	40	15	15	18.65	10.37	10.16	50.6	50.6	
CIMR-PW4A0072_AA	72	50	20	20	20.62	11.35	10.16	59.4	59.4	
CIMR-PW4A0088_AA	88	60	20	20	25.16	13.32	10.27	85.8	79.2	
CIMR-PW4A0103_AA	103	75	20	20	25.16	13.32	10.27	85.8	79.2	
CIMR-PW4A0139_AA	139	100	40	40	30.08	12.95	11.14	99.0	90.2	
CIMR-PW4A0165_AA	165	125	40	40	30.08	12.95	11.14	101	92.4	
CIMR-PW4A0208_AA	208	150	50	50	37.80	17.95	12.99	191	174	
CIMR-PW4A0250_AA	250	200	60	60	45.98	19.84	13.78	233	211	
CIMR-PW4A0296_AA	296	250	60	75	45.98	19.84	13.78	246	224	
CIMR-PW4A0362_AA	362	300	75	100	45.98	19.84	13.78	257	235	
CIMR-PW4A0414_AA UUX000861 ^(C)	414	350	125	125	48.3	20.29	14.68	292	275	
CIMR-PW4A0515_AA UUX000862 ^(C)	515	400	125	125	61.3	26.86	14.72	504	475	
CIMR-PW4A0675_AA UUX000863 ^(C)	675	500 - 550	150	150	61.3	26.86	14.72	515	486	
CIMR-PW4A0930_AA	930	600 - 800	Consult Yask	awa Factory	80.4	50.2	14.73	1394	1195	
CIMR-PW4A1200_AA	1200	900 - 1000	Consult Yask	awa Factory	80.4	50.2	14.73	1420	1221	

Reference User Manual for proper drive sizing when using service factors larger than 1.15
When two or more drives in the same voltage class have the same power rating any drive with that rating can be selected.

600V - Three-Phase Models

	3-Phase Input, 600V		Single-Phas 3-Phase 0 Maximum 1.15	iQpump Dimensions			Weight (lb)		
Model Number	Rated	Max	Without Additional Input Reactor	With Additional Input Reactor					
	Current (A)	Capacity (HP)	Max Capacity (HP)	Max Capacity (HP)	Height	Width	Depth	NEMA 1	Protected Chassis
CIMR-PW5A0003_AA	2.7	1 & 2	1	1.5	12.06	5.51	5.79	7.3	
CIMR-PW5A0004_AA	3.9	3	1.5	2	12.06	5.51	5.79	7.3	
CIMR-PW5A0006_AA	6.1	5	2	3	12.06	5.51	6.46	8.2	
CIMR-PW5A0009_AA	9	7.5	3	5	12.06	5.51	6.46	8.2	
CIMR-PW5A0011_AA	11	10	2	3	12.06	5.51	6.57	9.3	
CIMR-PW5A0017_AA	17.5	15	5	5	13.38	7.09	7.36	13.0	
CIMR-PW5A0022_AA	22	20	5	7.5	13.38	7.09	7.36	13.0	
CIMR-PW5A0027_AA	27	25	7.5	10	15.47	8.66	7.76	20.1	
CIMR-PW5A0032_AA	32	30	7.5	10	15.47	8.66	7.76	20.1	
CIMR-PW5A0041_AA	41	40	15	15	20.62	11.35	10.16	59.4	59.4
CIMR-PW5A0052_AA	52	50	15	15	20.62	11.35	10.16	59.4	59.4
CIMR-PW5A0062_AA	62	60	25	25	30.08	12.95	11.14	99.0	90.2
CIMR-PW5A0077_AA	77	75	30	30	30.08	12.95	11.14	99.0	90.2
CIMR-PW5A0099_AA	99	100	30	30	30.08	12.95	11.14	99.0	90.2
CIMR-PW5A0125_AA	125	125	50	50	37.80	17.95	12.99	191	174
CIMR-PW5A0145_AA	145	150	50	50	37.80	17.95	12.99	191	174
CIMR-PW5A0192_AA	192	200	75	75	45.98	19.84	13.78	233	235
CIMR-PW5A0242_AA	242	250	75	75	45.98	19.84	13.78	257	235

NOTES: Reference User Manual for proper drive sizing when using service factors larger than 1.15



Yaskawa is the leading global manufacturer of inverter drives, servo drives, machine controllers, medium voltage inverters and industrial robots. Our standard products, as well as tailor-made solutions, are well known and have a high reputation for outstanding quality and reliability.

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